

# Flow Booster Type ABS XSB 1600 to 2500 M

# SULZER

## 50 Hz

The compact flow boosters have been designed for a wide range of applications. The units are suitable to achieve flow pattern in large tanks and open waters for mixing and stirring applications.

### Construction

The flow booster type ABS XSB is designed as a compact, water pressure-tight unit including propeller and integrally lockable coupling system. The flow boosters are available in the material version: **Cast iron (EC)**.

Maximum allowable temperature of the medium for continuous operation is 40 °C.

#### Motor:

Premium Efficiency IE3, squirrel cage, 3-phase, 4-pole, 50 Hz, insulation class F (155 °C), max. submergence 20 m.

#### Propeller:

Technically optimized, axially operating 2-blade propellers with very good self-cleaning effect for vibration-free operation. The propellers are designed to achieve high thrusts and therefore a high flow capacity in axial direction.

#### Solids deflection ring:

The patented solids deflection ring protects the mechanical seal from damage by ingress of solids or fibrous matter.

#### Bearings:

All bearings are lubricated-for-life and maintenance-free, with a calculated lifetime of more than 100,000 h

#### Gearbox:

Robust fatigue strength gearbox of high efficiency and very long operating life, oil lubricated.

#### Shaft sealing:

Motor side radial seal, medium side silicon carbide mechanical seal independent of direction of rotation. O-Rings / lip seals: NBR.

#### Seal monitoring:

DI-system with a sensor in the junction box, oil chamber, motor, and gearbox.

#### Temperature monitoring:

TCS-Thermo-Control-System with bimetallic contacts as thermal sensors in every phase of the stator give a timely warning or switch off the motor automatically before the permissible temperature limit e.g. due to overloading, high temperature medium, or other problem sources, has been exceeded.

#### Cable:

10 m sewage resistant material.

#### Optional lengths:

15 m, 20 m, 25 m, 30 m.

#### Options:

Explosion-proof version, Insulation class H, seals in viton, EMC cable, cable protection sleeve, PTC or PT 100 in the stator, double mechanical seal.



#### Weight of flow booster:

XSB 1621,1625 = 300kg,

XSB 1622,1624 = 305kg,

XSB 1623 = 310kg

XSB 1821, 1824, 1825 = 305kg, XSB 1822, 1823 = 300kg

XSB 2021, 2024, 2025 = 305kg, XSB 2022, 2023 = 310kg

XSB 2221 = 305kg,

XSB 2222, 2223 = 310kg, XSB 2224 = 300kg

XSB 2521,2524=305kg, XSB 2522,2523=310kg,

XSB 2525=300kg

#### Weight of concrete pedestal and coupling device:

XSB16.., 18.., 20.. = 490 kg

XSB22.., 25.. = 650 kg

### Materials

Part	Material
Motor housing	EN1563; EN-GJS-400-18 (GGG-40)
Motor shaft	1.0060 (St 60-2)
Propeller shaft	1.7225 fully encapsulated (42CrMo4)
Propeller shaft (double mech. seal)	1.4418
Propeller	Reinforced solid polyurethane
Coupling bracket	DIN 17 445; 1.4408 (AISI 316L)
Fasteners	1.4401 (AISI 316)

## Motor data

Motor	PA 12/4	PA 19/4	PA 25/4	PA 35/4	PA 40/4	PA 45/4	PA 55/4
Rated power $P_2$ [kW]	1.2	1.9	2.5	3.5	4.0	4.5	5.5
Rated current at 400 V [A]	2.37	3.75	4.63	7.63	8.38	11.4	12.5
Motor efficiency [%]	87.8	88.3	89.6	88.4	88.2	89.5	89.9
Propeller speed [ $\text{min}^{-1}$ ]	42 / 47	39/47/53/54	43/47/53/61	53/60/61/68	64	57 / 61	87

## Flow booster performance table

Hydraulic No.	Propeller dia. in mm	Mixer power $P_p$ in kW	Motor kW
XSB 1621	1600	0.7	1.2
XSB 1622	1600	1.3	1.9
XSB 1623	1600	2.0	2.5
XSB 1624	1600	2.8	3.5
XSB 1625	1600	4.6	5.5
XSB 1821	1800	0.8	1.2
XSB 1822	1800	1.2	1.9
XSB 1823	1800	1.5	1.9
XSB 1824	1800	2.7	3.5
XSB 1825	1800	3.3	4.0
XSB 2021	2000	1.1	1.9
XSB 2022	2000	1.6	2.5
XSB 2023	2000	2.1	2.5
XSB 2024	2000	3.1	3.5
XSB 2025	2000	3.6	4.0
XSB 2221	2200	1.1	1.9
XSB 2222	2200	1.6	2.5
XSB 2223	2200	2.4	2.5
XSB 2224	2200	3.9	4.5
XSB 2521	2500	1.4	1.9
XSB 2522	2500	1.7	2.5
XSB 2523	2500	2.2	2.5
XSB 2524	2500	3.0	3.5
XSB 2525	2500	3.7	4.5